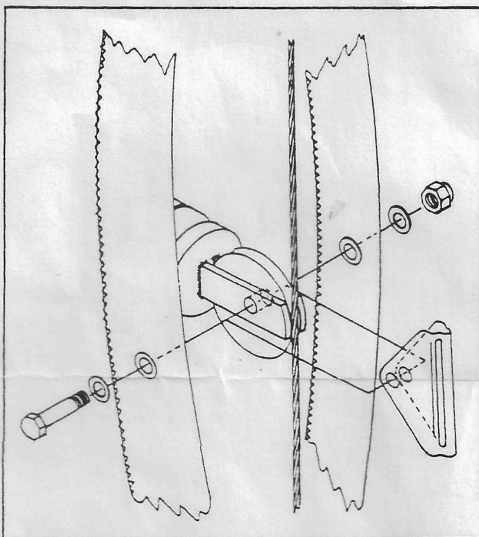
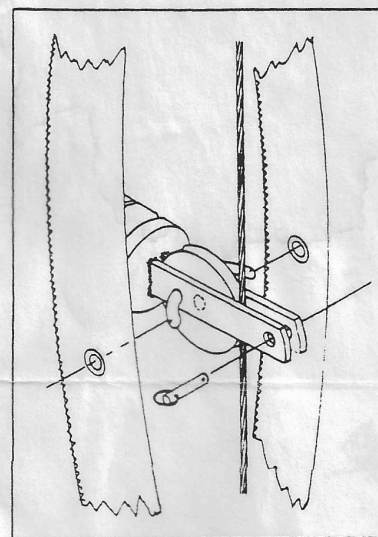


1. Assemble the front end fittings as shown below using the bolt or horns on the fitting through the eyelets in the jib luff.

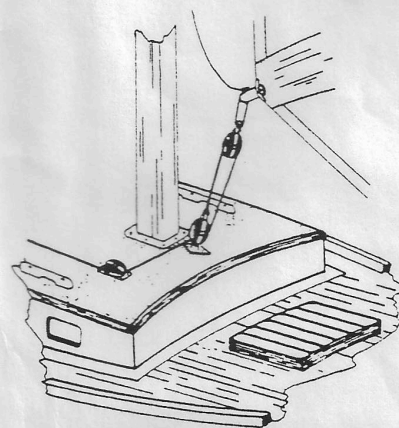
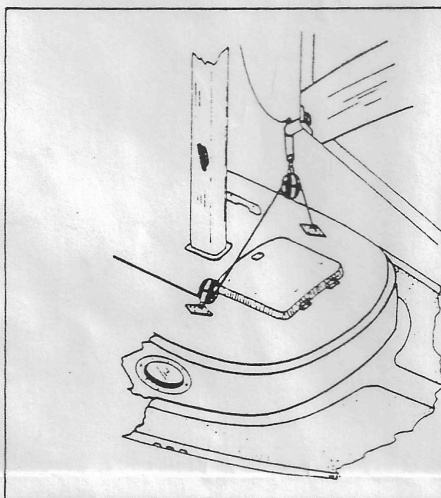
**STANDARD
FRONT END
FITTING**
(For Staysails or
Sails Left Rigged)



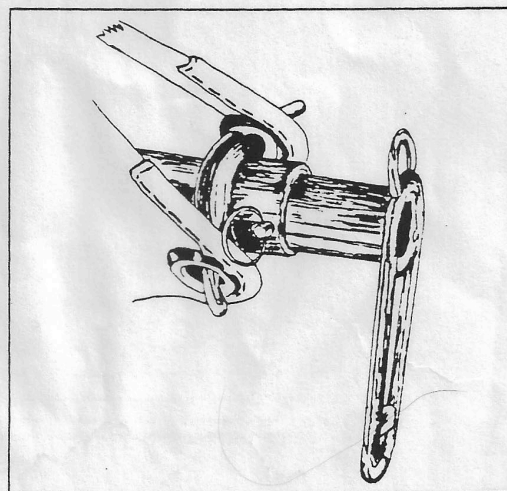
**ALTERNATE
FRONT END
FITTING**
(For Sails That Are
Often Removed)



**OPTIONAL
RIGGING
METHODS**



2. The spar is cut to length ensuring that at least 6" of the rear end fitting goes into the spar, yet allowing for sufficient outhaul tension. Generally speaking, the spar will rotate through 80 degrees when tacking. If you hang the sail in the loft; and insert the spar you can see how this all works and determines the cut length of the spar. Secure the aft fitting with 3 pop rivets supplied and make sure the clew hooks face aft. There should be enough plastic pane on the back end fitting so it fits snugly into the spar.



CamberSpar Sail Systems
11092 Freeport Lane • North East, PA 16428
(814) 459-8001